



WEIGHT: 870 LBS.

REVISIONS				
REV	ECN #	DESCRIPTION	REV. BY/DATE	APR. BY
A	-----	REDRAWN & UPDATED IN SOLIDWORKS	04/2000	

ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	2	SA1078-2	FLANGED 'C' FRAME ASSY, W/BRACKETS
2	1	SA1088	407B RIGHT
3	1	SA1088	407B LEFT
4	1	SA1503	ASSY., CROSSBEAM #4
5	1	SA2078-R	ADJ. HI-LOW PULLEY SLIDE ASSY, RIGHT
6	1	SA2078-L	ADJ. HI-LOW PULLEY SLIDE ASSY, LEFT
7	2	SA2079	ADJ. HI-LOW DOUBLE PULLEY BRKT. ASSY
8	8	AC218	HANDLE END CAP W/SET SCREWS, DIA 1"
9	2	AC219	HANDLE RETAINER RING W/SET SCREW, 1.040" I.D.
10	2	AC220	HANDLE END CAP W/SET SCREWS, DIA 3/4"
11	4	AC1002	LABEL, "ICARIAN", 3 1/2 x 21 1/2
12	2	AC1008	PULLEY, 3 1/2" DIA x 1/2" ID
13	14	AC1009	PULLEY, 4 1/2" DIA x 1/2" ID
14	4	AC1019	BUSHING, BRONZE, 1/2" ID x 3/4" OD
15	4	AC1040	CAP, GUIDE ROD, DIA. 3/4
16	2	AC1051-MS	SNAP PIN, SMALL M-PULL
17	4	AC1148	WEIGHT STACK BUMPER
18	2	AC1149	RUBBER BUMPER, 1 1/4 SQ.
19	1	AC1161	LABEL, ROUND, "MADE IN USA"
20	1	AC1164	LABEL, F.P.I. SERIAL NUMBER
21	1	AC1183	LABEL, "WARNING, SERIOUS INJURY..."
22	2	AC1225-6	RUBBERGRIP, DIA 3/4 x (6)
23	2	AC1226-6	RUBBERGRIP, DIA 1 x (5)
24	4	AC1226-12	RUBBERGRIP, DIA 1 x (12)
25	2	AC1226-15	RUBBERGRIP, DIA 1 x (15)
26	4	AC1236-H	PLASTIC GLIDE WITH HOLE
27	2	AC1239	CARBINE HOOK, MEDIUM
28	4	CH1218	STEEL BAR RND, DIA. 3/4" x (80 3/4), #8
29	2	CH4020	STEEL TUBE HRPO, 1 1/2 x 1 1/2 x 3/16 x (85), 28 HOLES
30	2	PF1015	STEEL BAR FLAT CR/HR, 3/8 x 2 x (8 1/4), 2 HOLES 2 SLOTS
31	2	PF1411	STEEL, TUBE, 1 3/4 x 3 3/4 x 1/8 x (11), 4 HOLES
32	2	RI-FTS-407B-321-500	CABLE ASSY, EI-FTS-407B-321-500
33	2	WS1502	WEIGHT STACK, 19 PLATE, 150 LBS.
34	8	FA1011	BOLT, HEX HEAD, BLK, 1/2-13 x 1
35	6	FA1020	BOLT, HEX HEAD, BLK, 1/2-13 x 5
36	2	FA1022	BOLT, HEX HEAD, ZINC, 1/2-13 x 6
37	12	FA1030	NUT, HEX, NYLOCK, 1/2-13
38	32	FA1035	NUT, HEX, ACORN, 1/2-13
39	4	FA1055	NUT, INSERT, 5/16-18
40	4	FA1072	BOLT, BUTTON HEAD, 5/16-18 x 1 1/2
41	2	FA1076	BOLT, SOCKET HEAD, 1/4-20 x 1/2
42	2	FA1087	SCREW, SET, SCKT, CUP POINT, 1/2-13 x 3/4
43	16	FA1101	STUD, 1/2-13 x 2 1/2
44	4	FA1106	WASHER, FLAT, 5/16 ID x 11/16 OD
45	28	FA1109	WASHER, FLAT, 1/2 ID x 1 1/16 OD
46	4	FA1116	WASHER, SPLIT, 5/16 ID
47	42	FA1119	WASHER, SPLIT, 1/2 ID
48	4	FA1152	BOLT, HEX HEAD, ZINC, 1/2-13 x 6 1/2

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES

TOLERANCES ARE:

FRACTIONS	DECIMALS	ANGLES
± 1/32	.XX ± .01 .XXX ± .005	± 1°

THIRD ANGLE PROJECTION

DO NOT SCALE DRAWING

FITNESS PRODUCTS INTERNATIONAL
ICARIAN FLITE ABENCH JADE STRETCH CENTER
12660 BRANFORD ST. SUN VALLEY, CA. 91352

ICARIAN

APPROVALS	DATE	TITLE	SCALE
DESIGNED BY: ARN	07/91	ADJUSTABLE CABLE CROSSOVER	1:18
MODELED BY: JCM	04/98		SHEET 1 OF 1
DRAWN BY: RJB	04/00	SIZE B	REV A
APPROVED BY:		DWG NO. 407B-EXP	